



Manufacturer of Precision Tools and Equipment

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MANUFACTURE INFORMATION

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CARLSTADT, NJ 07072

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PREPARATION/REVISION DATE: 03/20/92

TRADE NAME/SYNONYMS...: SOLDER-SILVER PASTE-HARD
CHEMICAL NAME/SYNONYMS: FURNACE BRAZING PASTE
CHEMICAL FAMILY.....: BRAZING COMPOUNDS
FORMULA.....: PROPRIETARY
PRODUCT CODE.....: 54.832

***** HAZARDOUS INGREDIENTS *****

DOES PRODUCT CONTAIN HAZARDOUS INGREDIENTS? (Y,N,N/A,N/I) : Y

CHEMICAL/Common Name	CAS-NUMBER	%	PEL-OSHA	TLV-ACGIH
SILVER	7440-22-4	75	N/A	.01MG/M3
COPPER	7440-50-8	N/A	N/A	.1MG/M3
ZINC	7440-66-6	N/A	N/A	5.0MG/M3
POTASSIUM BIFLOURIDE	7789-29-2	N/A	N/A	2.5MG/M3
POTASSIUM FLUOBORATE	14075-53-7	N/A	N/A	2.5MG/M3

DOES PRODUCT CONTAIN CARCINOGENS (NTP, IARC, OR OSHA)? (Y,N,N/A,N/I): N

***** HEALTH HAZARD DATA *****

HEALTH EFFECTS (ACUTE AND CHRONIC)

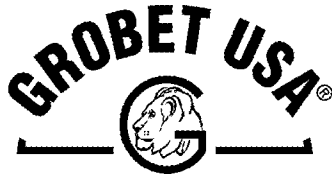
FLOURIDE FUMES CAUSE HYPOCALCEMIA; SKIN CONTACT CAUSES SEVERE IRRITATION ESPECIALLY ON ABRASED SKIN. EYE CONTACT IRRITATES STRONGLY - FUTHER EXPOSURE MAY CAUSE BURNS, CORNEAL DAMAGE. INGESTION OF FLOURIDE MYA BE FATAL.
SILVER: OVER EXPOSURE TO SILVER DUSTS OR FUMES MAY CAUSE A PERMANENT GRAYISH PIGMENTATION OF THE SKIN AN CAN CAUSE IRRITATION OF THE SKIN AND MUCOUS MEMBRANES. PROLONGED OVEREXPOSURE CAN LEAD TO KIDNEY DAMAGE.
COPPER: INDUSTRIAL EXPOSURE TO COPPER FUMES, DUSTS OR MISTS RESULTS IN METAL FUME FEVER WITH ATROPHIC CHANGES IN NASAL MUCOUS MEMBRANES. CHRONIC POISONING RESULTS IN WILSON'S DISEASE, CHARACTERIZED BY A HEPATIC CIRRHOSIS, BRAIN DAMAGE, DEMYELINATION, RENAL DISEASE AND COPPER DEPOSITION IN THE CORNEA. ZINC EXPOSURE MAY CAUSE METAL FUME FEVER. FLOURIDE EXPOSURE HAS BEEN LINKED TO SKELETAL ABNORMALITIES AND GASTRIC COMPLICATIONS.

PRIMARY ROUTES OF ENTRY

INHALATION, SKIN INGESTION

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

PREEXISTING EYE AND SKIN DISORDER OR DAMAGE TO MUCOUS MEMBRANES MAY BE SUSCEPTIBLE TO THE EFFECT OF FLOURIDE EXPOSURE.



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EMERGENCY FIRST AID PROCEDURES

VICTIMS OF OVEREXPOSURE TO FUME - IMMEDIATELY REMOVE TO FRESH AIR.
IF BREATHING IS DIFFICULT, GIVE OXYGEN IF QUALIFIED OPERATOR IS AVAILABLE. IF
NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. CALL A PHYSICIAN AND GIVE
SUPPORTIVE TREATMENT.

***** CHEMICAL DATA *****

BOILING POINT(F)	>450F	SPECIFIC GRAVITY (WATER=1)	N/A
VAPOR PRESSURE (MMHG)	<.5MM	PERCENT VOLATILE BY VOLUME (%)	N/A
VAPOR DENSITY (AIR=1)	N/A	EVAP RATE (NIL @ 25C	=1) 25C

SOLUBILITY IN WATER.. INSOLUBLE

APPEARANCE AND ODOR INFORMATION

PASTE - NO ODOR

***** PHYSICAL HAZARD DATA *****

FLASH POINT (METHOD USED) 250F FLAMMABLE LIMITS-LEL= N/A UEL= N/A

EXTINGUISHING MEDIA

CO2, DRY CHEMICAL, FOAM, WATER OR SPRAY (FOG)

SPECIAL FIRE FIGHTING PROCEDURES

FIRE FIGHTERS SHOULD WEAR SCBA AND FULL PORTECTIVE CLOTHING

UNUSUAL FIRE AND EXPLOSION HAZARDS

N/A

***** REACTIVITY DATA *****

INCOMPATIBILITY (MATERIALS TO AVOID)

ACIDS AND ALKALIES

HAZARDOUS DECOMPOSITION PRODUCTS

CARBON DIOXIDE, CARBON MONOXIDE, FLUORIDE FUMES AND FILLER METAL OXIDE FUMES

WILL HAZARDOUS POLYMERIZATION OCCUR

NO

CONDITIONS TO AVOID/POLYMERIZATION

N/A



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IS THE PRODUCT STABLE
YES, AT ROOM TEMPERATURE

CONDITIONS TO AVOID/STABILITY
HIGH TEMPERATURE DURING STORAGE

***** SPILL AND LEAK PROCEDURES *****

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
DIKE UP LARGE SPILLS, USE AN ASORBENT MATERIAL FOR CLEAN UP. WEAR RUBBER
SWEEP UP AND PLACE IN CLOSED, LABELED CONTAINER, FOR RECYCLING OR DISPOSAL.
AVOID HIGH TEMPERATURES.

WASTE DISPOSAL METHOD
DISPOSAL OF WASTE PRODUCT MAY BE SUBJECT TO FEDERAL, STATE AND LOCAL
REGULATIONS. USERS SHOULD REVIEW THEIR OWN OPERATIONS IN TERMS OF
APPLICABLE FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS, THEN CONSULT WITH
APPROPRIATE REGULATORY AGENCIES BEFORE DISCHARGE OF DISPOSING OF THE WASTE
MATERIAL.

***** EXPOSURE CONTROL INFORMATION *****

VENTILATION

LOCAL EXHAUST	AIR FLOW @100 LFT/MN	MECHANICAL (GEN)	2000 CU FT/MIN
SPECIAL.....	N/A	OTHER.....	N/A

RESPIRATORY PROTECTION
IN CONFINED SPACE, USE AN AIRLINE RESPIRATOR OR HOSE MAS NIOSH APPROVED OR
SELF CONTAINED.

PROTECTIVE GLOVES
HEAT PROTECTIVE RUBBER

OTHER PROTECTIVE EQUIPMENT
SAFETY GOGGLES OR FULL FACE SHIELD. NORMAL CLOTHING FOR TORCH BRAZING (AVOID
FLAMMABLE FABRICS).

OTHER ENGINEERING CONTROLS
EYE BATH AND SAFETY SHOWER.

WORK PRACTICES
GOOD HOUSEKEEPING PRACTICES

HYGENIC PRACTICES



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WASH HAND BEFORE EATING, DRINKING AND SMOKING. THE DRINKING WATER SUPPLY IS PROHIBITED UNDER FEDERAL LAW IN WORKING AREA. DO NOT PERMIT EATING, DRINKING, OR USING TOBACCO PRODUCTS WHILE HANDLING THIS MATERIAL.

***** SPECIAL PRECAUTIONS *****

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE

N/A

MAINTENANCE PRECAUTIONS

REFER TO ANSI Z49.1 "SAFETY IN CUTTING AND WELDING"

OTHER PRECAUTIONS

N/A

OTHER COMMENTS

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